

Product Description

ORALITE® retroreflective films series 5921M Prismatic Fleet Marking Grade are highly flexible, weather-proof, self-adhesive films with excellent corrosion and solvent resistance. The ORALITE® 5921M series was specifically developed for the use as safety marking on vehicles and is intended for mid-term vertical outdoor use. It is removable by heat from lacquered surfaces. The material is designed for vehicle markings according to ECE 104, and is available in kits as well as in rolls. In addition the material may be used for the manufacturing of warning plates according to ECE 70.

Its retroreflective system consists of microprisms provided with a mirror surface and is achieving excellent retroreflective values due to its distinct design. The product is single layer, meaning that no edge sealing is required. The retroreflective film features a distinct pattern as shown in figure 1, identifying the manufacturer and the machine direction. For application directions, please follow the prevailing national requirements.

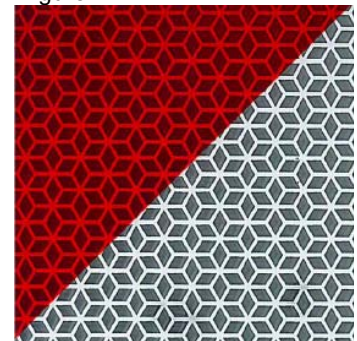
Retroreflectivity

ORALITE® 5921M exceeds the minimum performance requirements according to ECE 104 Class F and ECE 70 Class 5. The required minimum retroreflective values, shown in Table 1, are complied with when measured in accordance with the corresponding specifications using CIE standard illuminant A and the provisions of CIE No. 54.2.

Colour

ORALITE® 5921M Prismatic Fleet Marking Grade is available on rolls in white (010) and red in chevron pattern. The product conforms to the daytime colour requirements in Table 2 when measured in accordance with the corresponding specifications of CIE no. 15.2 and comply with the requirements of Regulations ECE 104 and ECE 70.

Figure 1



Adhesive and Liner

The adhesive is a solvent polyacrylate liner, and the material is provided with a PP based liner (0,075 mm) which is siliconised on one side.

Product Data

Table 1: Minimum Reflective Values according to ECE 70

Observation Angle α	Entrance Angle				
	β_1	0°	0°	0°	0°
20°	β_2	5°	30°	40°	60°
Specific coefficient of retroreflection R' in cd / lx pro m ²	White (010)	450	200	90	16
	Red (030)	120	30	10	2

Table 2: Minimum Reflective Values according to ECE 104

Observation Angle α	Entrance Angle					
	β_1	0°	0°	0°	0°	0°
20°	β_2	5°	20°	30°	40°	60°
Specific coefficient of retroreflection R' in cd / lx pro m ²	White (010)	450	--	200	95	16
	Red (030)	120	60	30	10	--

Table 3: Daylight Colours according to ECE 104 and ECE 70

	Colour Coordinates								Luminance factor β
	1		2		3		4		
	x	y	x	y	x	y	x	y	
White (010)	0,300	0,270	0,385	0,355	0,345	0,395	0,260	0,310	$\geq 0,25$
Red (030)	0,690	0,310	0,595	0,315	0,560	0,350	0,650	0,350	$\geq 0,03$

Physical and chemical properties

Thickness* (without protective paper and adhesive)	0.280 mm
Temperature resistance***	Adhered to aluminium, -40° C to +82° C
Seawater resistance (DIN 50021)	Adhered to aluminium: after 100 h/23° C no variation
Resistance to solvents and chemicals	With expert application resistant to most oils, grease, fuels, aliphatic solvents, weak acids, salts and alkalis
Resistance to cleaning agents	Adhered to aluminium, 8h in alkaline solution (0.5% household agents) at room temperature and 65° C: no variation
Adhesive power * (FINAT-TMI after 24h, stainless steel)	>15 N/25 mm (roughly 1 inch) (film tear)
Shelf life **	1 year
Application temperature	> +10° C
Service life under vertical outdoor exposure (standard central European climate)	5 years

* average ** in original packaging, at 20° C and 50% relative humidity *** standard central European climate

IMPORTANT NOTICE

When using ORALITE® sheeting the relevant national specifications have to be complied with. ORAFOL recommends you obtain the current requirements from your local authority and ensure product conformance with such requirements. Please contact ORAFOL for further information.

All ORALITE® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORALITE® products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORALITE® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

No warranty is given for purposes other than those listed in the Technical Datasheet or which are not processed according to ORAFOL's processing and handling instructions. The durability of the signs will depend on a variety of factors, including but not limited to substrate selection and preparation, compliance with recommended application guidelines, geographic area, exposure conditions and maintenance of the product and finished sign. Sign failures caused by the substrate or improper surface preparations are not the responsibility of ORAFOL. Please refer to the full warranty document available at www.orafol.com for detailed information.

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